

Three London Projects: Reducing Carbon Footprint via Smaller, Lighter Structural Grids

Dan Hagan
Director, WSP



**CTBUH 2022
Steel-Timber Conference**



WST

GRAND UNION

Reducing Carbon Footprint via Smaller & Lighter Structural Grids

Presentation to CTBUH Steel-Timber Hybrid Buildings Conference, Chicago
Monday 23 May 2022

Introductions



Dan Hagan

Director

**Global Lead Modern Methods of
Construction & Timber
Structures**

WSP

E. dan.hagan@wsp.com

M. +44 (0)7990 081207



Agenda

01

Why should we design using mass timber?

02

How we are proposing its usage

03

Retrofit Case Study

04

Riverside New Build Case Study

05

Major Project Case Study

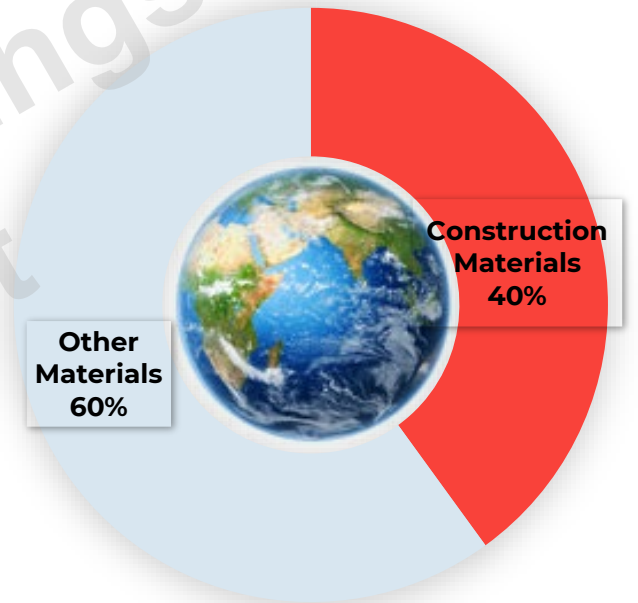
06

The next steps



01 Why should we design using mass timber?

- Construction materials account for 11% of global CO₂ emissions
- Concrete is the second used material after water
- We as declared a “Climate Emergency”
- Timber is the only sustainable construction material




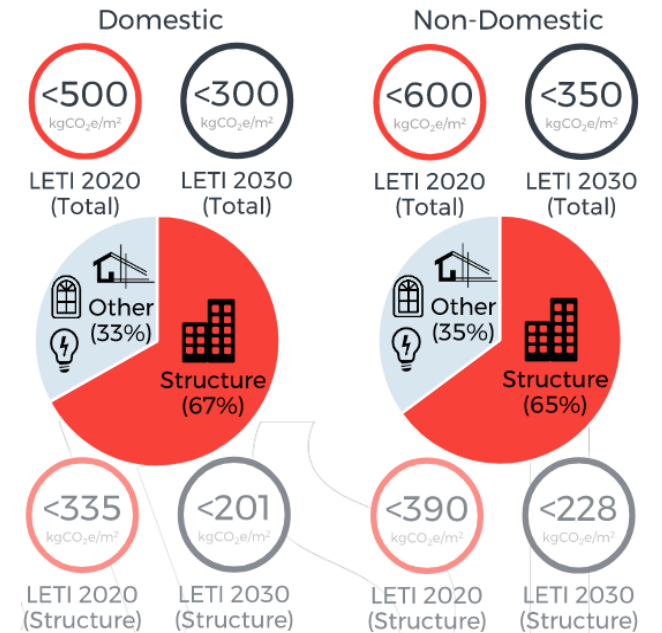
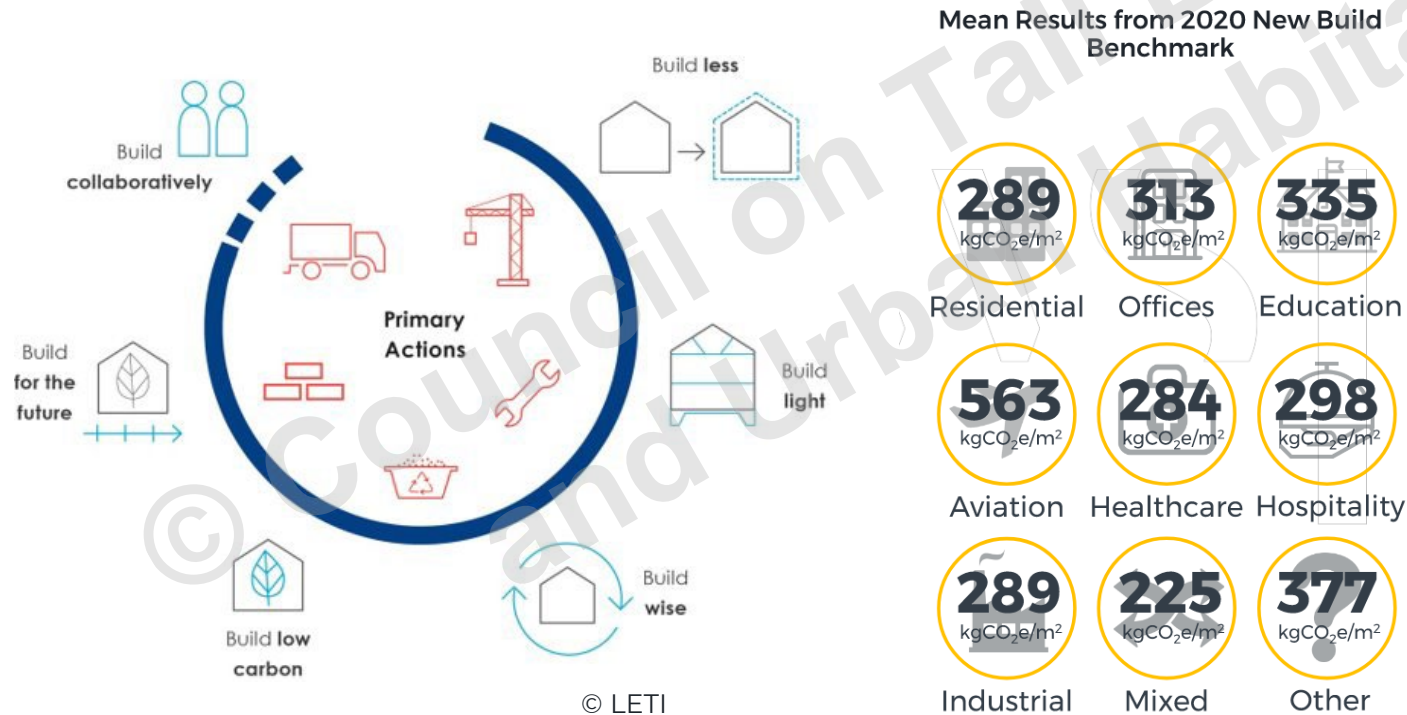
01 Why should we design using mass timber?

WSP Commitment to Net Zero Carbon

GOING NET ZERO AT WSP

We will halve the carbon footprint of our designs and advice by 2030.

WSP is the first to make this changemaking commitment.

Agenda

01

Why should we design using mass timber?

02

How we are proposing its usage

03

Retrofit Case Study

04

Riverside New Build Case Study

05

Major Project Case Study

06

The next steps

02 How we are proposing its usage

Modern Methods of Construction – CLT Hybrid Frames

Replacement of tradition composite deck floor slab construction with a CLT floor panels. The sustainable framing solution utilises the benefits of both materials.

Most efficient grid size is 9.0 x 13.5m, which limits CLT material wastage

MEP solution is not impacted by the change in floor slab

Design life of 50 years; European & BRE certification

Floor slab can provide up to REI 120.

Panel optimisation is key to an efficient and economic design in CLT.

Circa 42m³ of timber per trailer; 1 trailer contains 260m² of floor panels

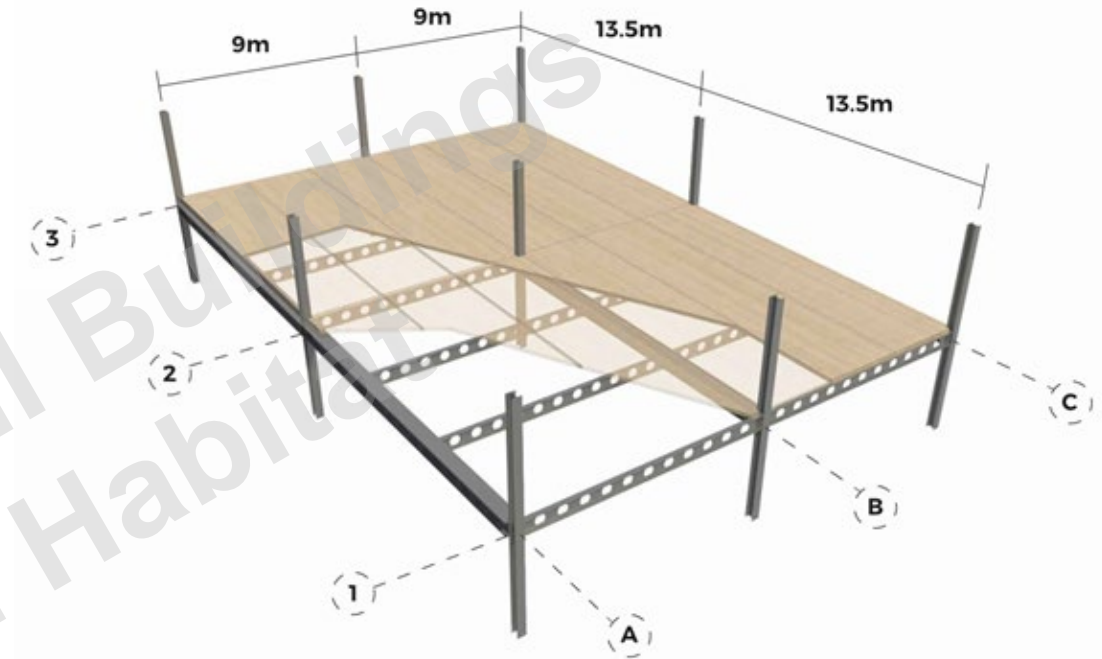


Figure 1 - Typical structural grid

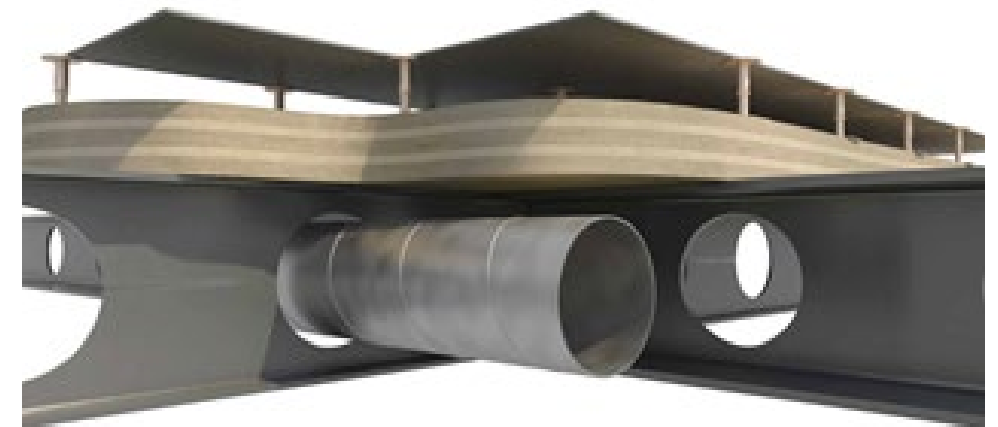


Figure 2 - Typical section through floor

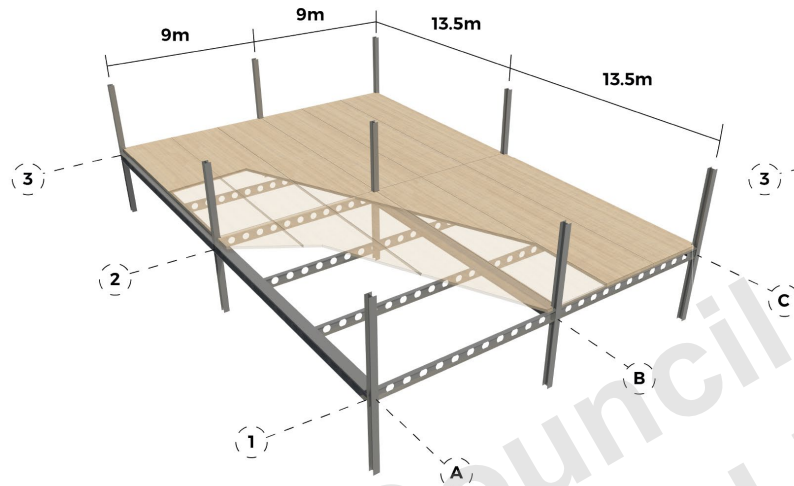


02 How we are proposing its usage

Comparison study for a 7,000m² (75,350ft²) office floor plate

CLT Hybrid

160 CLT Slab on 490 Plate Girders



Materials 570 tonnes of steel beams
1,140m³ of CLT slabs
No concrete or wet trades

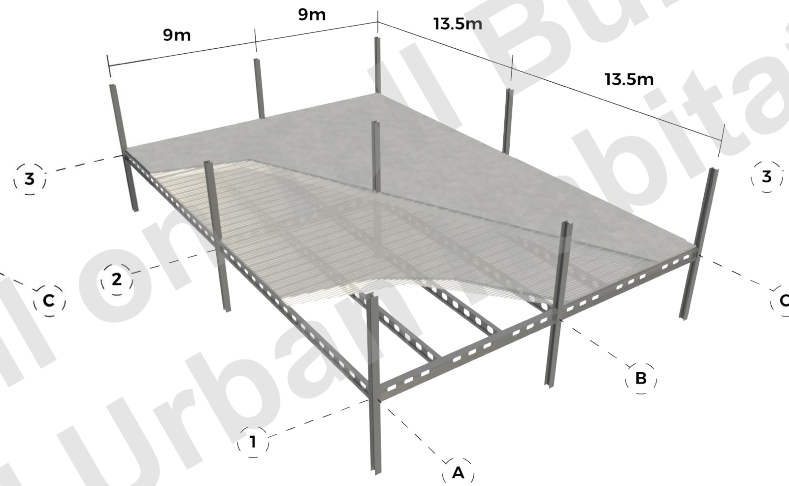
Material deliveries **55No.**

Embodied carbon **91 kg CO₂e / m²**
£48k offset payment

Programme **Sub - Lightest frame**
Super - 32 steels & 16 panels / day

Composite Deck Slab

130 NWC Slab on 520 Plate Girders



855m³ of concrete
22 tonnes of reinforcement
570 tonnes of steel beams
7,000m² of metal decking

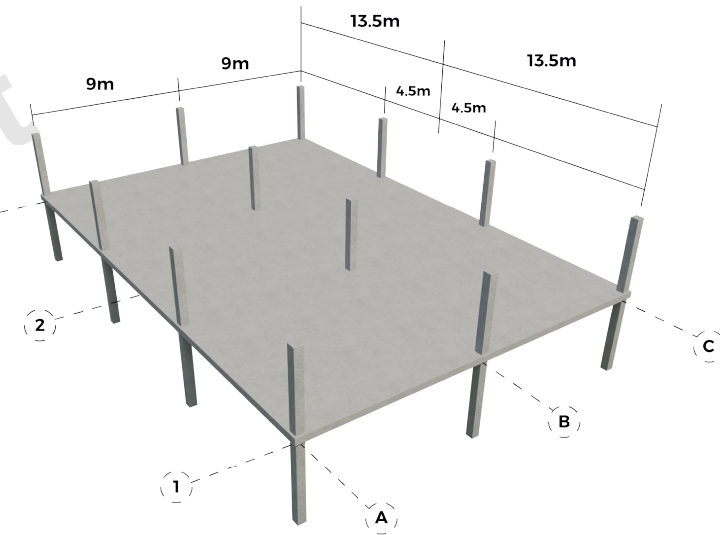
140No.

230 kg CO₂e / m²
£123k offset payment

Sub – 35% heavier than CLT Hybrid
Super – As CLT Hybrid, but concreting and curing added

RC Frame

325 RC Slab



2,305m³ of concrete
890 tonnes of reinforcement
Excludes formwork

325No.

235 kg CO₂e / m²
£125k offset payment

Sub – 80% heavier than CLT Hybrid
Super – Slowest – number of elements, curing, back propping,



Agenda

01

Why should we design using mass timber?

02

How we are proposing its usage

03

Retrofit Case Study

04

Riverside New Build Case Study

05

Major Project Case Study

06

The next steps



03 Retrofit

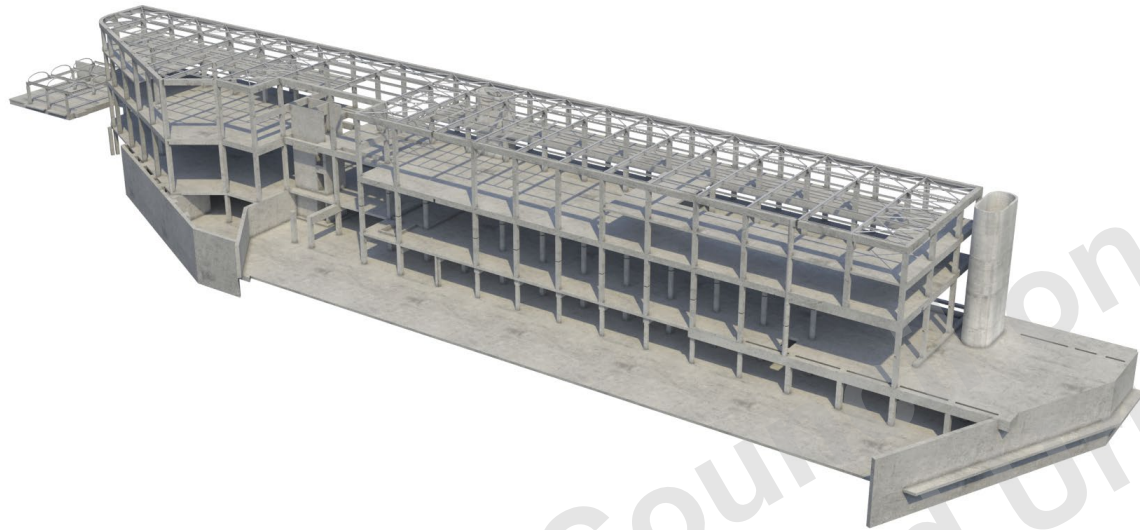


03 Retrofit

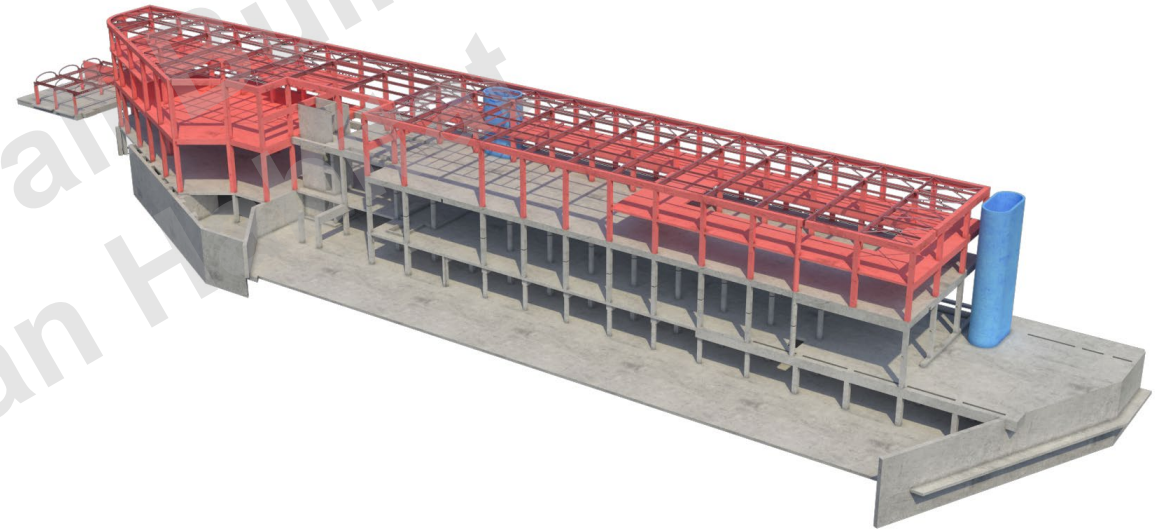


03 Retrofit

Current building

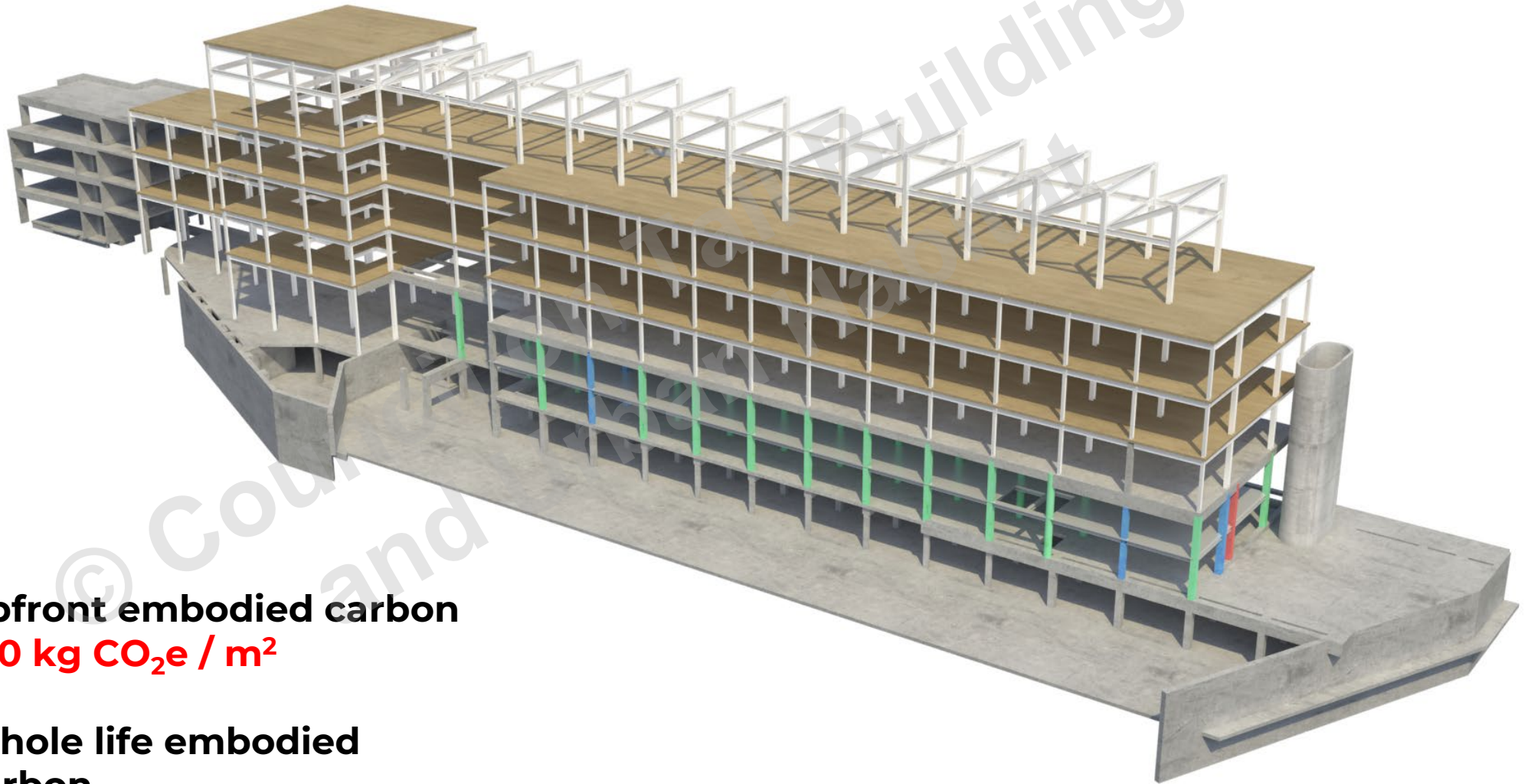


Proposed Demolition



03 Retrofit

Final Proposal



Upfront embodied carbon

140 kg CO₂e / m²

**Whole life embodied
carbon**

35 kg CO₂e / m²

Agenda

01

Why should we design using mass timber?

02

How we are proposing its usage

03

Retrofit Case Study

04

**Riverside
New Build
Case Study**

05

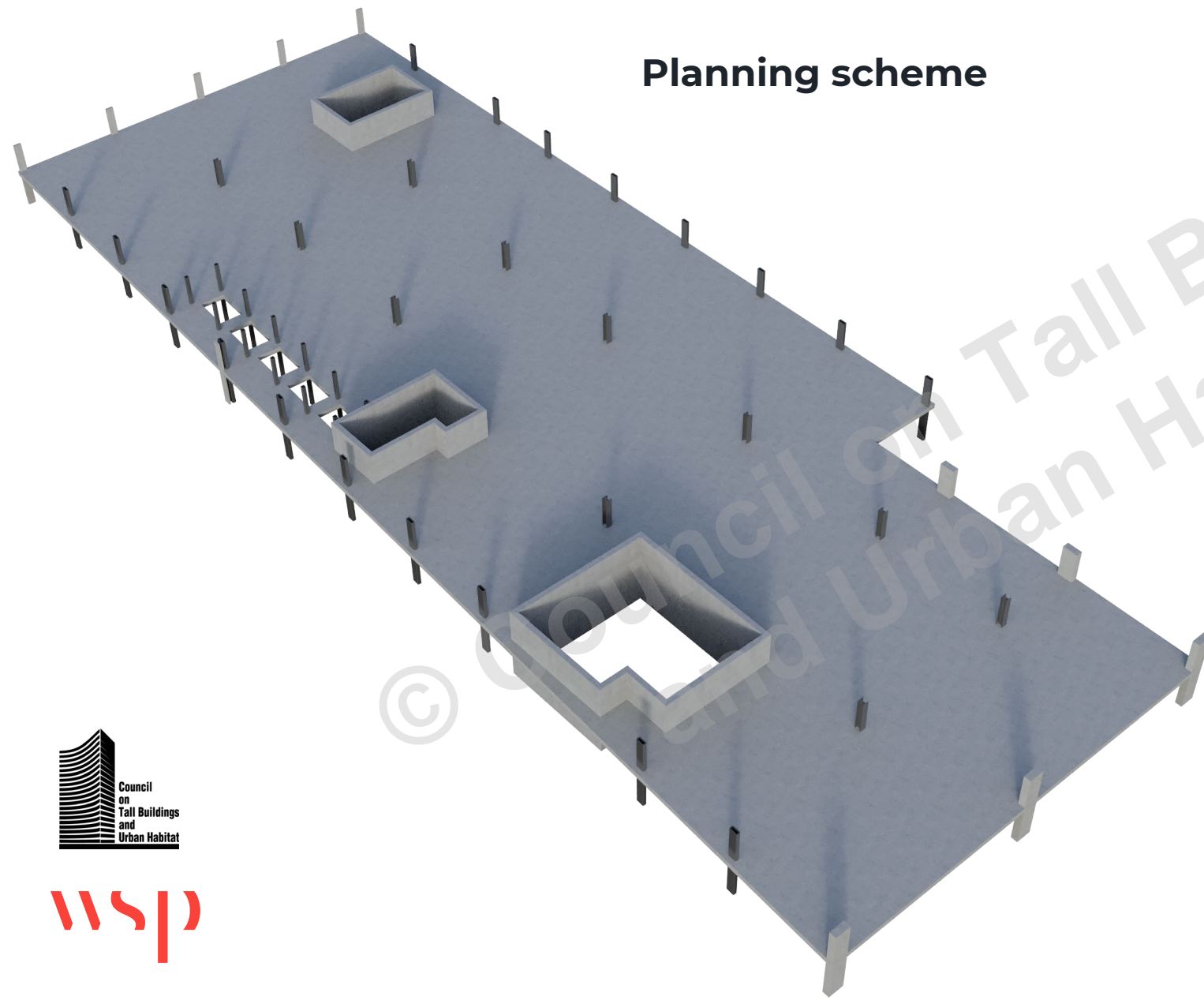
Major Project Case Study

06

The next steps

04 Riverside New Build

Planning scheme



- Current design
 - 270 PT slab
 - 2.7m floor to ceiling
- 11 No. internal columns
 - Transfer pile caps over TW sewer
- Typical floor plate construction
 - Embodied carbon; 210 kg CO₂e / m²
 - Deliveries; 60No.
 - Offset Payment; £22k
- Substructure
 - Worst case column 14.0MN
 - General column 12.0MN
- L2 transfer beam
 - Column loads 4.0MN

04 Riverside New Build

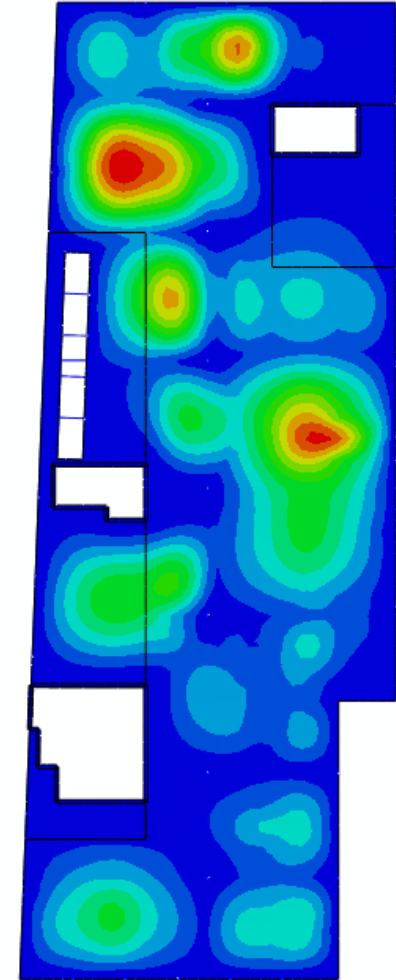
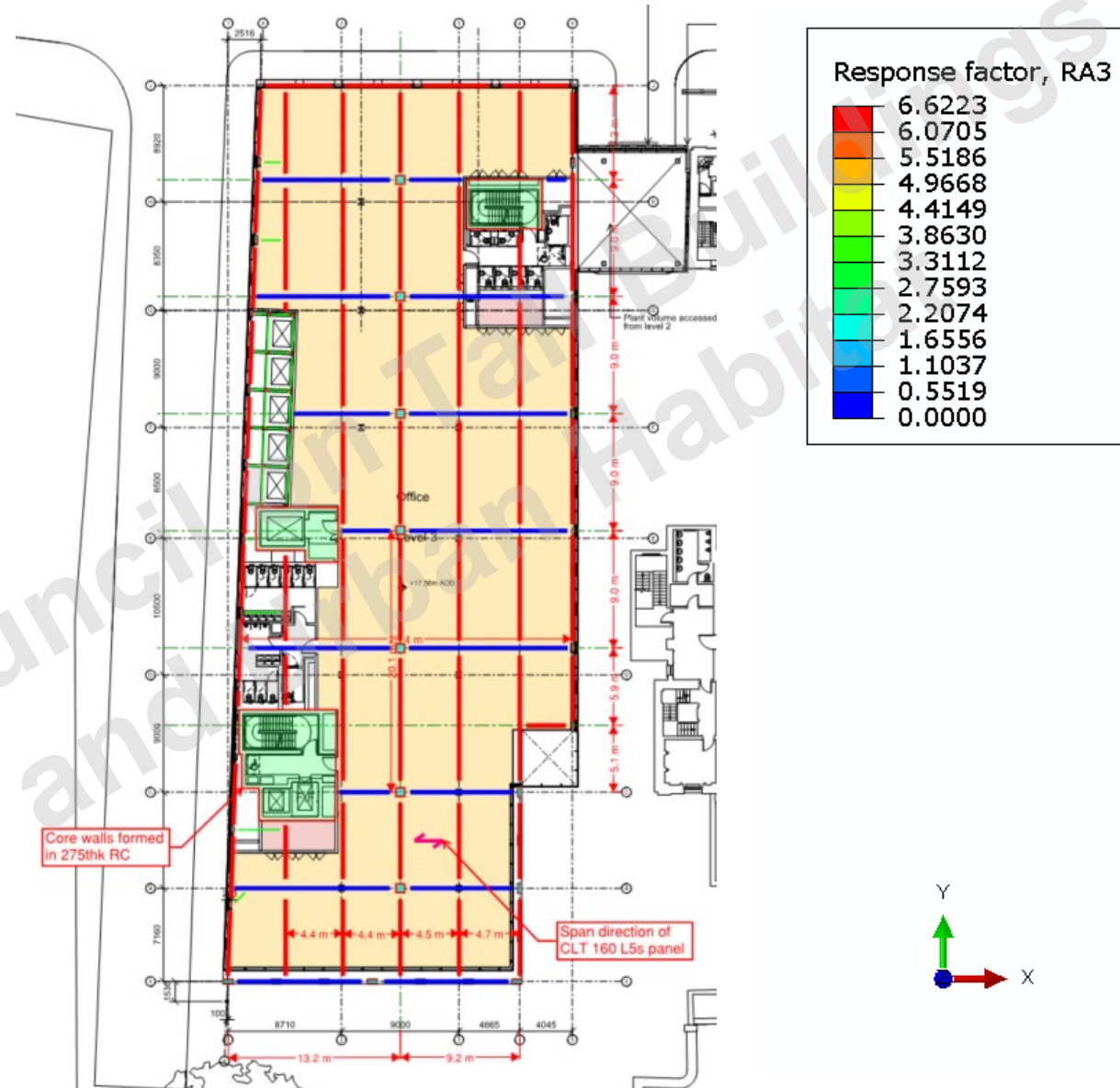
New Client's requirements:

- 500 kg CO₂e / m²
- 55 kWh / m²

- Current design
 - 160 CLT slab on 490 steel beams
 - MEP through cellular beam penetrations
 - **Floor to ceiling maintained / improved**
- 7 No. internal columns; **4No. less**
 - **No transfer pile caps over TW sewer**
- Typical floor plate construction
 - Embodied carbon; **50% less**
 - Deliveries; **75% less**
 - Carbon Offset Payment; **50% less**
- Substructure
 - Worst case column **15% saving**
 - General column **25% saving**
- L2 transfer beam
 - Column loads **40% saving**

Client's FAQs; Floor Vibration

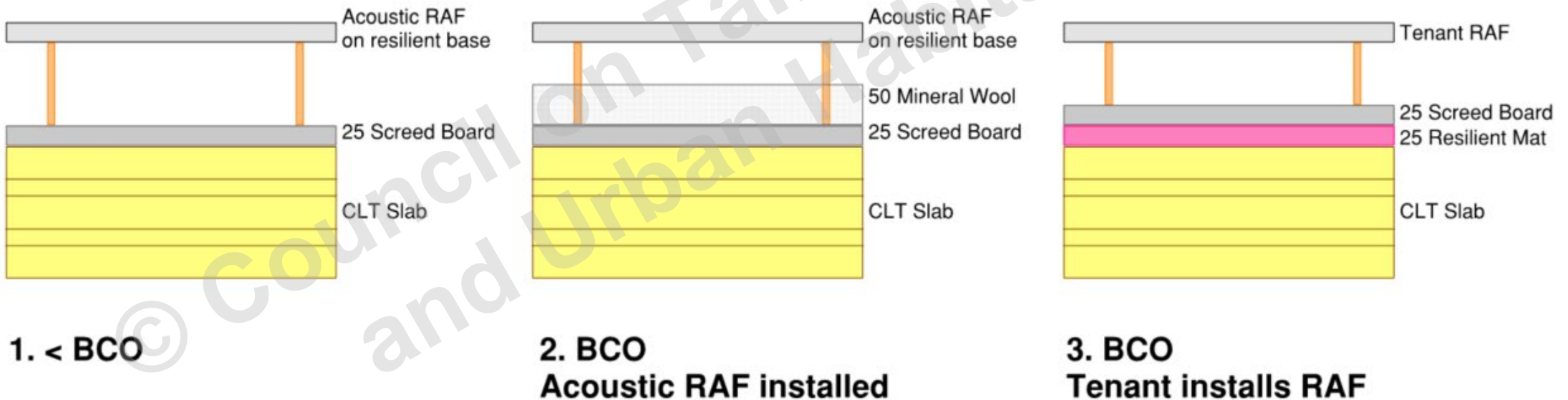
- SCI P354 Response Factors
 - *Offices < 8.0*
 - *Labs < 4.0*
 - *Hospital wards < 2.0*
- **CLT Hybrid Option**
 - *Generally less than 4.0*
 - *Areas up to 6.0*



Client's FAQs; Acoustics

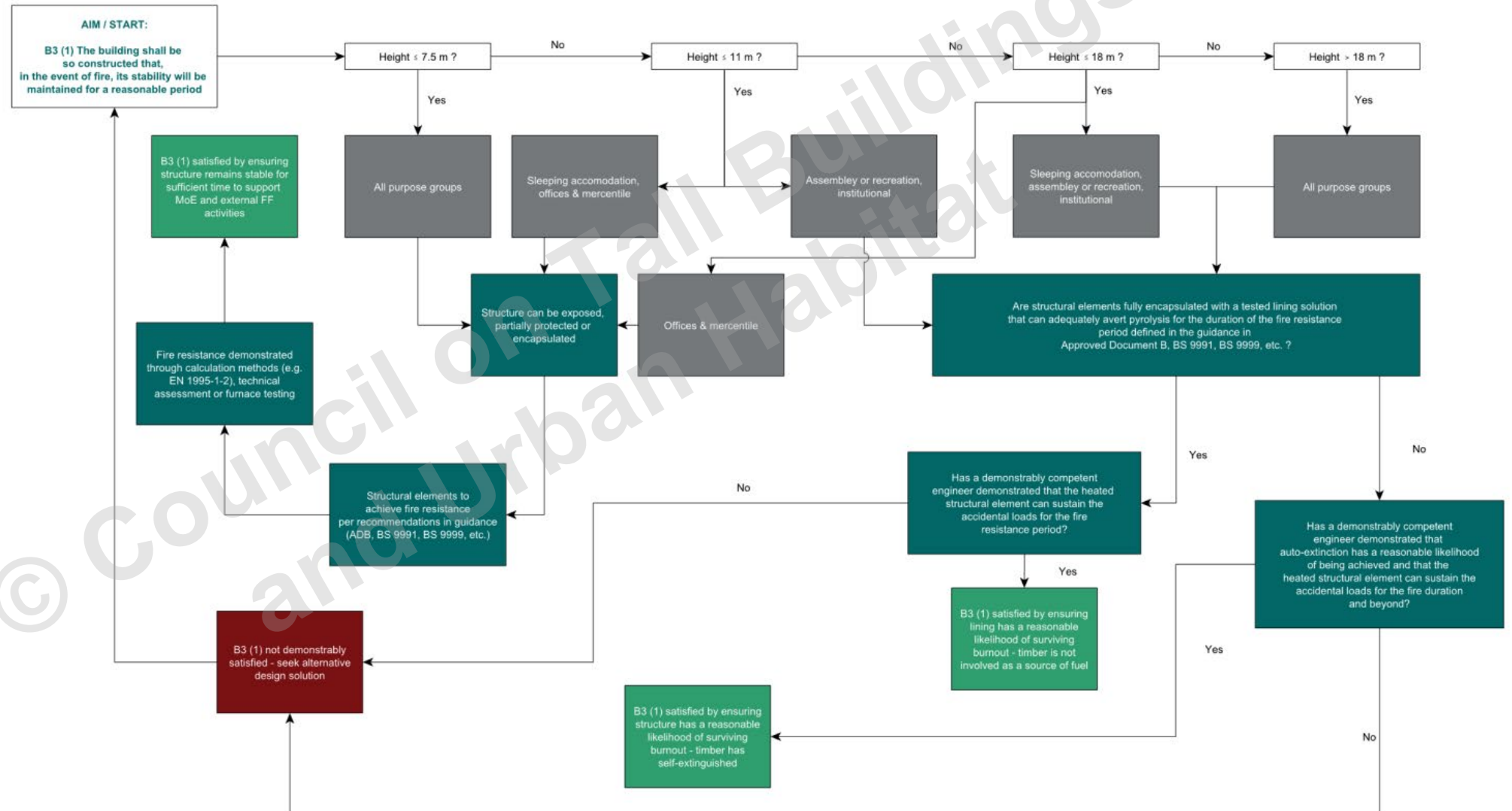
— BCO Guidance

- S&C - On-site level difference **45 dB $D_{nT,w}$** (Lab rating no less than **49 dB R_w**)
- Fit-out - On-site level difference **48 dB $D_{nT,w}$** (Lab rating no less than **52 dB R_w**)



Client's FAQs; Fire

4 COMPLIANCE FLOW CHART FOR BUILDING REGULATION B3(1)



Agenda

01

Why should we design using mass timber?

02

How we are proposing its usage

03

Retrofit Case Study

04

Riverside New Build Case Study

05

Major Project Case Study

06

The next steps



05 Major Project

A number of grid configurations and structural systems have been explored in order to investigate the embodied carbon, overall structural quantities, and structural depths of various floor systems.

Grid options 01 to 04 incorporate cellular openings (300 to 400mm diameter, spaced at 750mm centres) in the steel beams to allow MEP services to distribute between the structural bays.

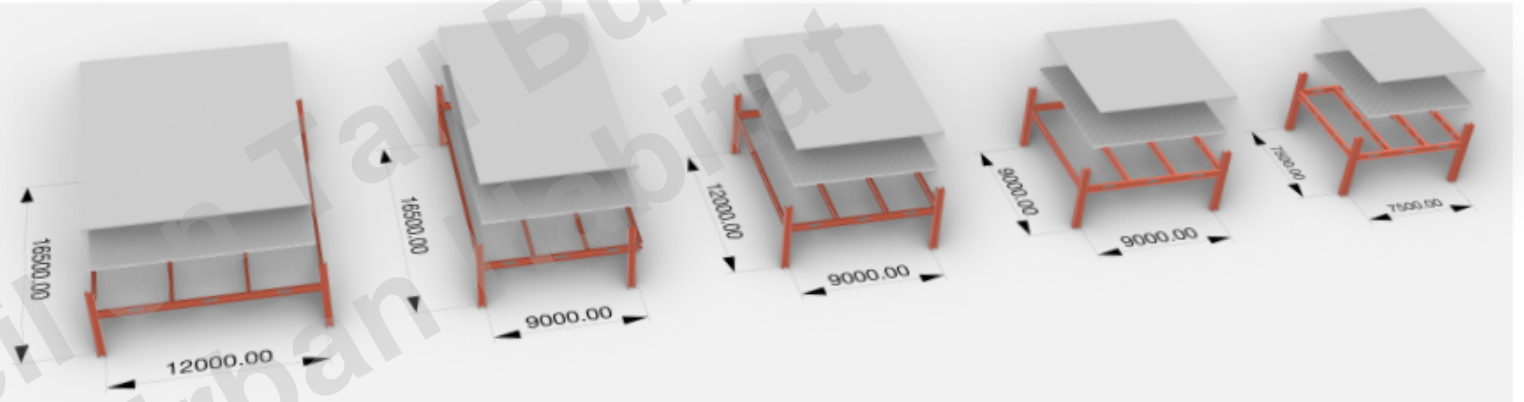
However, option 05 allows for the MEP services to run below the beams as the structure is too shallow to incorporate meaningful web penetrations.

Structural System C, which incorporates mass timber beams, requires early coordination (Stage 2+/3) to ensure that MEP distribution and associated penetrations through the laminated veneer lumber (LVL) beams are incorporated in the design.

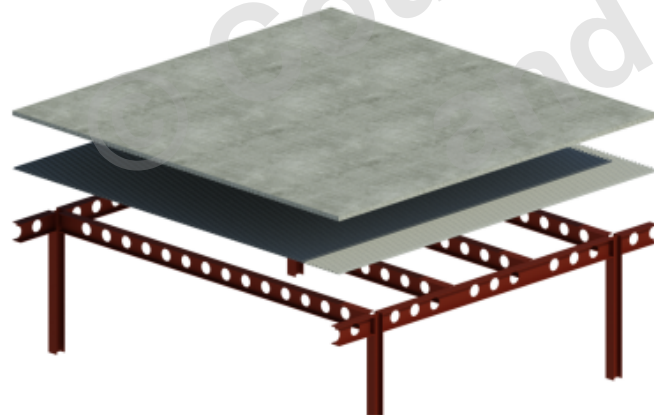
The use of underfloor air distribution systems is assumed, in order for MEP distribution through the beams to be nominal.

Grid Configurations

01	16.5 x 12.0 m	/	one column per 198 m ²
02	16.5 x 9.0 m	/	one column per 149 m ²
03	12.0 x 9.0 m	/	one column per 108 m ²
04	9.0 x 9.0 m	/	one column per 81 m ²
05	7.5 x 7.5 m	/	one column per 56 m ²



Structural Systems



A 130mm LWC composite deck slab on steel beams



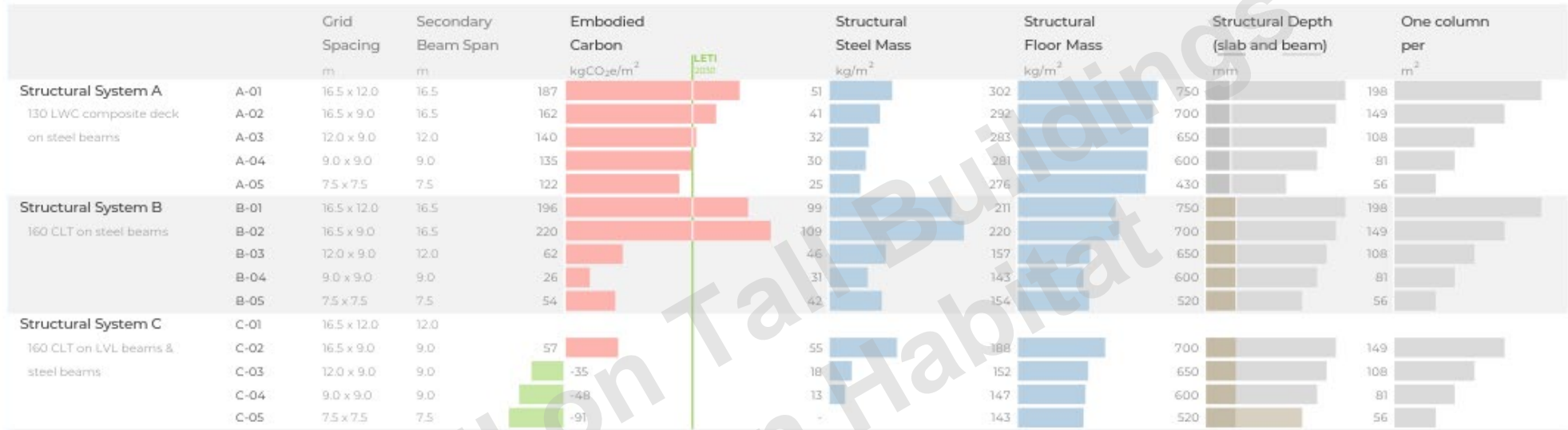
B 160mm cross-laminated timber (CLT) panels on steel beams



C 160mm CLT panels on laminated veneer lumber (LVL) secondary beams and steel primary beams

05 Major Project

Comparative Data



NOTES:

- LETI 2030

- Embodied Carbon
- Mass timber option
- Beam Continuity

137 kgCO₂e/m² for slab and beams

includes carbon sequestration for mass timber elements
option C-05 makes use of mass timber for both secondary and primary beams
continuity of primary beams at column positions can further decrease carbon and mass



Structural System A



Structural System B

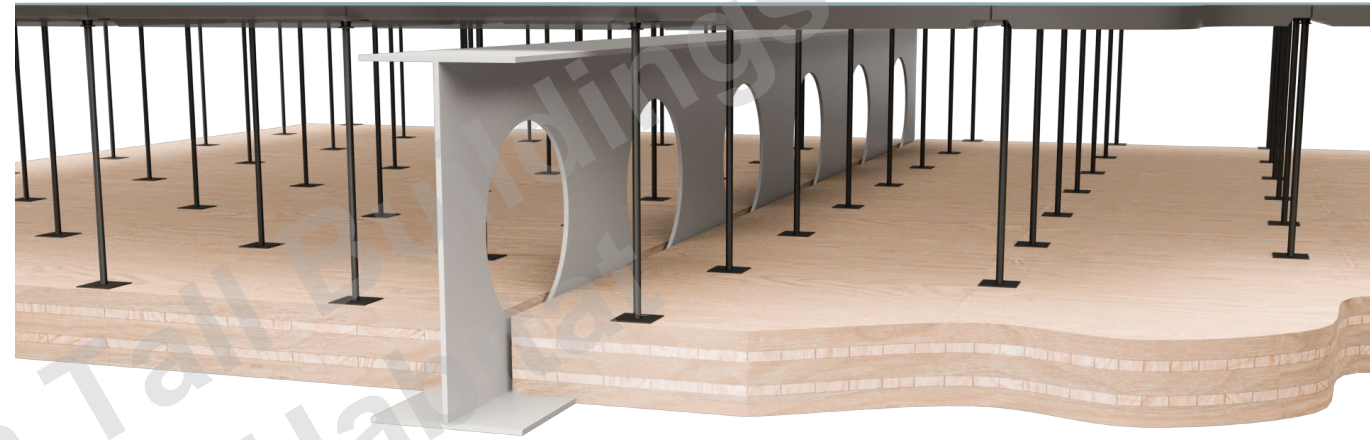
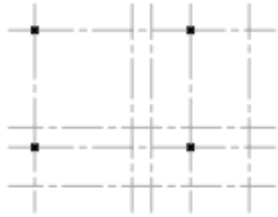


Structural System C

05 Major Project - Floor Plate Options

Option 1

12.0 x 9.0m



Notes:

1. Floor slab construction can be either:
 - 130 LWC composite deck acting as permanent formwork (secondary beams at 3.0m centres)
 - 160 CLT L5s slab (secondary beams at 4.5m centres)
2. UFAD system in the 400mm zone and additional MEP distribution through the cellular penetrations in the steel beams.
3. Intumescent paint to steel beams to provide REI120.
4. Note that the screed board included with the CLT deck accounts for 38 kgCO_{2e}/m².

Data:

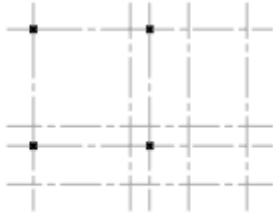
	1A Composite deck	1B CLT deck	
Structural Steel Mass	36	25	kg/m ²
Overall Structural Mass	287	138	kg/m ²
Embodied Carbon*	147	95	kgCO _{2e} /m ²
		-29 **	

* embodied carbon values for timber based on *How to calculate embodied carbon - IStructE v2.0*, due Spring 2022

** including sequestration

05 Major Project - Floor Plate Options

Option 2 9.0 x 9.0m



Notes:

1. Floor slab construction can be either:
 - 130 LWC composite deck acting as permanent formwork (secondary beams at 3.0m centres)
 - 160 CLT L5s slab (secondary beams at 4.5m centres)
2. UFAD system in the 400mm zone and additional MEP distribution through the cellular penetrations in the steel beams.
3. Intumescent paint to steel beams to provide REI120.
4. Note that the screed board included with the CLT deck accounts for 38 kgCO₂e/m².

Data:

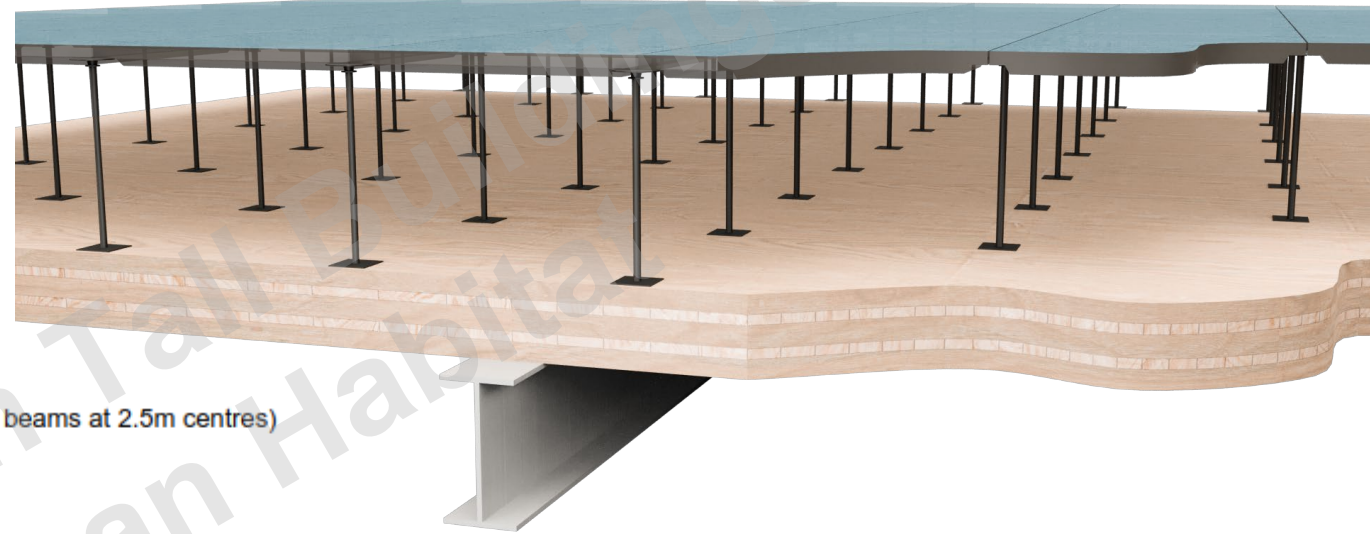
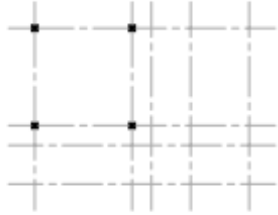
	2A Composite deck	2B CLT deck	
Structural Steel Mass	29	23	kg/m ²
Overall Structural Mass	280	135	kg/m ²
Embodied Carbon*	129	88	kgCO ₂ e/m ²
		-36 **	

* embodied carbon values for timber based on *How to calculate embodied carbon - IStructE v2.0*, due Spring 2022

** including sequestration

05 Major Project - Floor Plate Options

Option 3A, 3B 7.5 x 7.5m



Notes:

1. Floor slab construction can be either:
 - 130 LWC composite deck acting as permanent formwork (secondary beams at 2.5m centres)
 - 160 CLT L5s slab (secondary beams at 3.75m centres)
2. Steel beams have no cellular penetrations.
3. MEP distribution in the 400mm zone above the floor slab.
4. Intumescent paint to steel beams to provide REI120.
5. Note that the screed board included with the CLT deck accounts for 38 kgCO₂e/m².

Data:

	3A Composite deck	3B CLT deck	
Structural Steel Mass	21	30	kg/m ²
Overall Structural Mass	272	143	kg/m ²
Embodied Carbon*	108	107	kgCO ₂ e/m ²
		-19 **	

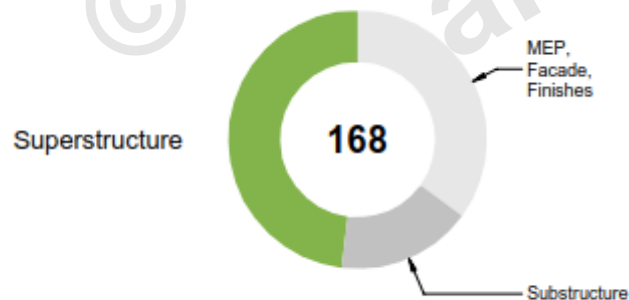
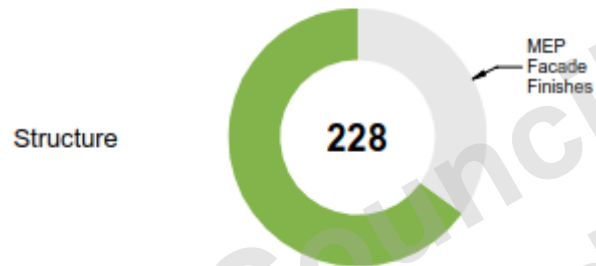
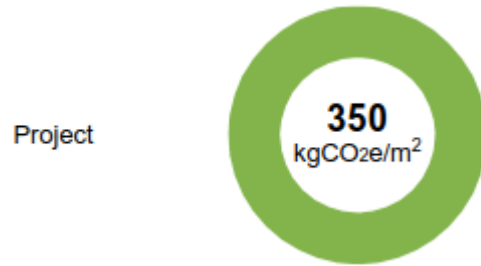
* embodied carbon values for timber based on *How to calculate embodied carbon - IStructE v2.0*, due Spring 2022

** including sequestration

05 Major Project - Floor Plate Options

Embodied Carbon

LETI 2030 Targets



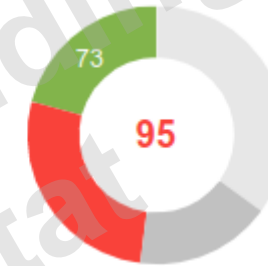
Floor Structure

Composite Deck

CLT Deck

Full Timber

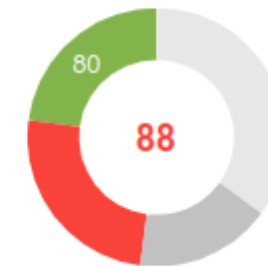
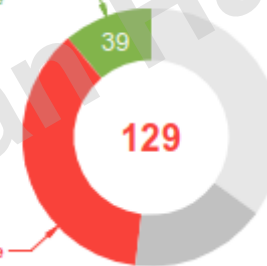
12.0 x 9.0
STRUCTURAL GRID



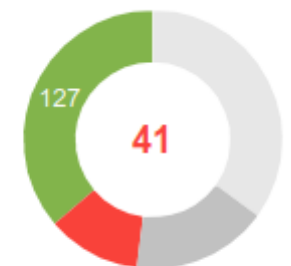
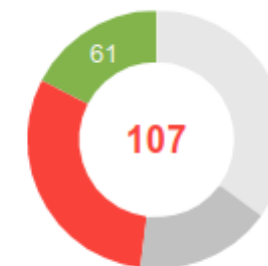
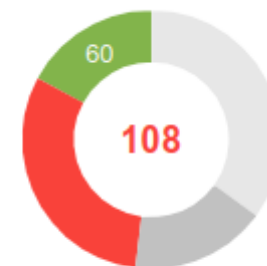
Remaining allowance
for superstructure

9.0 x 9.0
STRUCTURAL GRID

Floor structure



7.5 x 7.5
STRUCTURAL GRID



NOTE: Also refer to WSP Net Zero Nomenclature presentation.

NOTE: Carbon sequestration is not included in these values.

Agenda

01

Why should we design using mass timber?

02

How we are proposing its usage

03

Retrofit Case Study

04

Riverside New Build Case Study

05

Major Project Case Study

06

The next steps



06 The next steps

- Working with the CTBUH, insurance industry and local authorities to make receiving assurance & approval simpler
- Lobby for fire test data to be made available to the industry
- Working with industry to increase the amount of recycled steel elements
- Exploring options for the two elements to act compositely



Thanks for listening

Dan Hagan

Director
Global Lead Modern Methods of Construction & Timber
Structures
WSP

E. dan.hagan@wsp.com

M. +44 (0)7990 081207